



**GPN** 3-phase  
50Hz

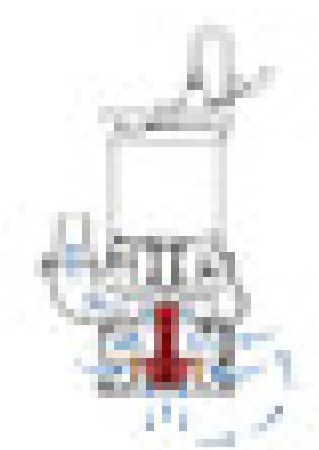
Pump with agitator  
- for professional use

Heavy duty sand pump - a special steel impeller and suction plate have greatly increased the pump's life. The casing is designed to have wide passing area, thorough thickness and anti-abrasion material

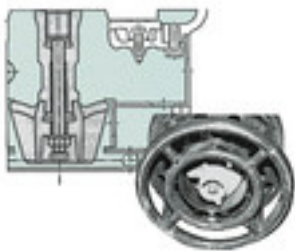


## Forced agitation

The agitator installed on the motor shaft extension forcibly agitates the fluid for easy and efficient transmission of sludge and slurry.

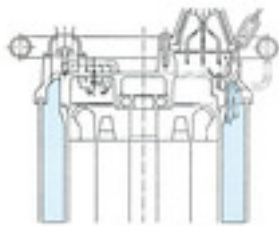


A special-steel impeller and suction plate have greatly increased the pump's life. The casing is designed to have wide passing area, thorough thickness and antiabrasion material. 4-pole motor used to achieve a simple structure that demonstrates excellent durability and versatility. Spiral structure, marvelously facilitates the passage of sand, soil, sludge, or slime - without clogging.



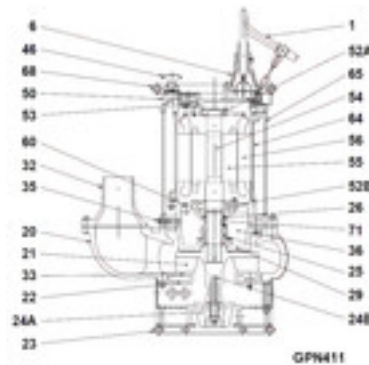
## Water jacket

Inner and outer motor casing - flow-through-design - perfect cooling under dry-run-conditions



## Components:

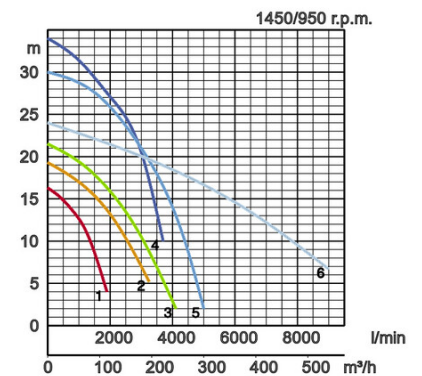
001 Cable	046 Air valve
006 Cable entrance	050 Motor cover
020 Pump casing	052A Upper bearing
021 Impeller	052B Lower bearing
022 Suction plate	053 Motor protector
023 Strainer	054 Shaft
024 Agitator	055 Rotor
025 Mechanical seal	056 Stator
026 Oil sealing	060 Bearing housing
029 Oil casing	064 Motor casing
032. Outlet	065 Jacket
033 Suction plate	068 Handle
035 Oil plug	071 Shaft sleeve
036 Lubricant	



## Specifications:

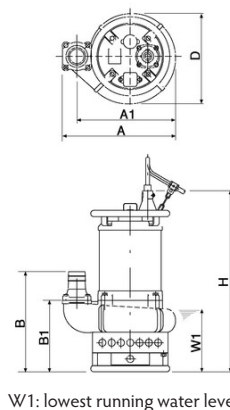
Model	Colour code curve	Bore mm	Motor output kW	Rated current A	Head max. m	Capacity max. l/min	Dry weight kg w/o cable	Max. solid handling ø mm	Pressure resistance max. m	Cable length m
GPN35.5	1	80	5,5	12,1	16,3	1900	160,0	30	20	20
GPN411	2	100	11,0	22,5	19,3	3250	239,0	30	20	20
GPN415	3	100	15,0	22,5	21,5	4110	242,0	30	20	20
GPN422	4	100	22,0	42,5	34,0	3700	415,0	30	20	20
GPN622	5	150	22,0	42,5	30,0	5000	415,0	30	30	20
GPN837	6	200	37,0	74,0	24,0	9000	815,0	30	30	20

ø Discharge bore mm		80, 100, 150	
Pumping Fluid	Type of Fluid	Sludge, Slurry, Liquids containing sandy mud and/or bentonite	
	Temperature	0-40°C	
Pump	Components	Impeller	Open type impeller
		Shaft Seal	Double mechanical seal
		Bearings	Shielded ball bearings
	Material	Impeller	Chromium iron casting
		Casing	Grey iron casting EN-GJL-200
		Suction Plate	Chromium iron casting
Shaft Seal	Silicon carbide in oil bath		
Motor	Lubrication		Turbine oil (ISO VG32)
	Type, Poles		Induction motor, 4 poles, IP68, 6 poles
	Motor Protector (built-in)		Circle thermal cut-out
	Phase / Voltage		3-phase / 400V / 50Hz / d.o.l., 3-phase / 400V / 50Hz / s.d.
	Insulation		Insulation class F, Insulation class B
	Material	Casing	Grey iron casting EN-GJL-200, Grey iron casting EN-GJL-150
Shaft		Chromium-molybdenum steel (DIN 1.7220)	
Cable		Rubber, NSSHÖU	
Discharge Connection		Threaded flange/Hose coupling	



## Dimensions in mm:

Model	A	A1	B	B1	D	H	W1
GPN35.5	487	425	449	326	390	841	290
GPN411	617	518	500	347	452	924	315
GPN415	617	518	500	347	452	924	315
GPN422	725	625	528	335	573	1102	300
GPN622	725	625	528	335	572	1102	300
GPN837	1015	850	898	615	749	1606	560



In the event of abrasive and corrosive utilization, stronger wear and tear will take place naturally in certain components. In this regard, please pay attention to our website [www.tsurumi.eu/english/applications.htm](http://www.tsurumi.eu/english/applications.htm).





Contributing to World-wide Prosperity and Understanding through Worker- and Environment-friendly Production.

Designed for increased productivity through fully integrated streamlined production systems, Tsurumi's factory in Kyoto (Japan) features a production capacity of a full 1 million pumps per year. Large-scale modern R&D facilities offer optimum conditions for experimenting and testing of even super-large pumps and for developing new products to expand the possibilities and applications of pumps. To provide optimum conditions for our main asset, our workers, as well as for the environment, special emphasis is placed on optimized working conditions with airconditioning, minimized dust and exhaust gas emission, comprehensive recycling and waste recovery.

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We reserve the right to change specifications and designs herein for improvement without prior notice. Our pumps are for professional use only. In the event that Tsurumi (Europe) GmbH have, in exceptional cases taken over, a manufacturer's warranty, this entitles the enduser to assert remedy free of charge against Tsurumi (Europe) GmbH due to any defect to the product occurring during the guarantee period (see below), also then when the warranty claims against the seller do not or no longer exist. In the event of malfunction, which is attributable to the improper handling by the enduser, no guarantee claim shall arise. Further claims shall not result from the warranty, unless if something to the contrary has explicitly been determined. The decision as to whether remedy is effected by way of replacement or repair shall be at the choice of Tsurumi (Europe) GmbH. The claims shall be time barred after a period of three months after expiry of the guarantee period, however, not before expiry of the warranty period which is valid towards the seller. In the event of doubt, the warranty period shall correspond with the warranty period which is valid between the end-user and his seller.



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