



Dual-stage high head pumps - for professional use

The recent developments of civil engineering and architectural technologies are increasing the necessity of digging deeper into the earth. This requires a submersible pump with a rugged construction that can withstand the high pressure so deep in the water.



## Water jacket

Pumped water cools the motor and discharges as illustrated. The motor can be cooled even when pumping a small amount of water. The top discharge arrangement allows access into areas with space limitations. The pump can be run continuously in air.



### Iron casting - superior to aluminium

Casing and motor frame made of grey iron casting, impeller made of high chromium iron casting



## Seal pressure relief ports

Mechanical seal faces are only subjected to submergence pressure and are protected against water hammer.

## Double inside mechanical Seal (SiC/SiC)

Double inside mechanical seals with silicon carbide faces run inside an oil lifter in an oil chamber. Additional protection by a lip seal combined with replaceable stainless steel shaft sleeve. This represents the most durable seal design available.

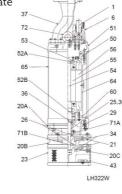


#### **Dual impeller** (except for: LH33.0)

Two high chromium iron casting impellers increase the pumping power to realize high-head-specifications.

## Components:

001	Cable	043	Cathodic protection	plate	
006	Cable entrance	050	Motor cover		37
020A	Pump casing	051	Head cover		72 53. TTI
020B.	Pump casing	052A	Upper bearing		52A
020C	Pump casing	052B	Lower bearing		65
021	Impeller	053	Motor protector		52B
023	Strainer	054	Shaft		36
025	Mechanical seal	055	Rotor		20A
026.	Labyrinth ring	056	Stator		71B
029	Oil casing	060	Bearing housing		20B
030	Oil lifter	064	Motor casing		23
034	Wear ring	065	Jacket		
035	Oil plug	071A	Shaft sleeve		
036	Lubricant	071B	Shaft sleeve		
037	Discharge bend	072	Eye bolt		



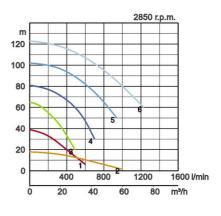
Specifications:

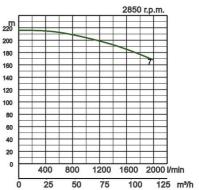
LH23.0W 1 50 3,0 6,5 39,0 600 46,0 6 25 20   LH33.0 2 80 3,0 6,5 18,0 1000 42,0 6 25 20   LH25.5W 3 50 5,5 11,0 65,0 490 80,0 6 30 20   LH311W 4 80 11,0 22,0 81,0 700 130,0 8,5 30 20   LH322W 5 80 22,0 39,0 102,0 940 304,0 8,5 30 20   LH430W 6 100 30,0 53,0 123,0 940 324,0 8,5 30 20	Model	Colour code curve	Bore mm	Motor output kW	Rated current A	Head max. m	Capacity max. I/min	Dry weight kg w/o cable	Max. solid handling ø mm	Pressure resistance max. m	Cable length m
LH33.0 2 80 3,0 6,5 18,0 1000 42,0 6 25 20   LH25.5W 3 50 5,5 11,0 65,0 490 80,0 6 30 20   LH311W 4 80 11,0 22,0 81,0 700 130,0 8,5 30 20   LH322W 5 80 22,0 39,0 102,0 940 304,0 8,5 30 20	LH23.0W	0 1	50	3.0	6.5	39.0		46.0		25	20
LH311W 4 80 11,0 22,0 81,0 700 130,0 8,5 30 20   LH322W 5 80 22,0 39,0 102,0 940 304,0 8,5 30 20	LH33.0	2		,	,			•	6		
LH322W	LH25.5W	3	50	5,5	11,0	65,0	490	80,0	6	30	20
	LH311W	4	80	11,0	22,0	81,0	700	130,0	8,5	30	20
LH430W 🔘 6 100 30,0 53,0 123,0 940 324,0 8,5 30 20	LH322W	5	80	22,0	39,0	102,0	940	304,0	8,5	30	20
	LH430W	6	100	30,0	53,0	123,0	940	324,0	8,5	30	20
LH4110W 问 7 100 110,0 209,0 216,0 2000 1270,0 8,0 30 20	LH4110W	7	100	110,0	209,0	216,0	2000	1270,0	8,0	30	20



## ø Discharge bore mm

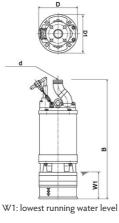
Pumping Fluid	Type of Fluid					
Fluid	Temperature					
Pump	Compo- nents	Impeller				
		Shaft Seal				
		Bearings				
	Material	Impeller				
		Shaft Seal				
		Casing				
Motor	Insulation					
	Lubrication					
	Type, Poles					
	Motor Protector (built-in)					
	Phase / Volta	age				
	Material	Casing				
		Shaft				
		Cable				
Discharge Connection						





#### Dimensions in mm:

Model	d	В	D	D1	W1
LH23.0W	50	591	185	-	150
LH33.0	80	591	185	-	150
LH25.5W	50	750	240	-	170
LH311W	80	1030	270	-	200
LH322W	80	1234	330	-	300
LH430W	100	1375	330	-	300
LH4110W	100	1825	616	592	380





In the event of abrasive and corrosive utilization, stronger wear and tear will take place naturally in certain components. In this regard, please pay attention to our website www.tsurumi.eu/english/applications.htm.

Updated 08/2024



Contributing to World-wide Prosperity and Understanding through Worker- and Environment-friendly Production.

Designed for increased productivity through fully integrated streamlined production systems, Tsurumi 's factory in Kyoto (Japan) features a production capacity of a full 1 million pumps per year. Large-scale modern R&D facilities offer optimum conditions for experimenting and testing of even super-large pumps and for developing new products to expand the possibilites and applications of pumps. To provide optimum conditions for our main asset, our workers, as well as for the environment, special emphasis is placed on optimized working conditions with airconditioning, minimized dust and exhaust gas emission, comprehensive recycling and waste recovery.

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We reserve the right to change specifications and designs herein for improvement without prior notice. Our pumps are for professional use only. In the event that Tsurumi (Europe) GmbH have, in exceptional cases taken over, a manufacturer's warranty, this entitles the enduser to assert remedy free of charge against Tsurumi (Europe) GmbH due to any defect to the product occurring during the guarantee period (see below), also then when the warranty claims against the seller do not or no longer exist. In the event of malfunction, which is attributable to the improper handling by the enduser, no guarantee claim shall arise. Further claims shall not result from the warranty, unless if something to the contrary has explicitly been determined. The decision as to whether remedy is effected by way of replacement or repair shall be at the choice of Tsurumi (Europe) GmbH. The claims shall be time barred after a period of three months after expiry of the guarantee period, however, not before expiry of the warranty period which is valid towards the seller. In the event of doubt, the warranty period shall correspond with the warranty period which is valid between the end-user and his seller. on-LH-W-EN